

Milling spindles / HC LINE

Cutting of difficult to machine materials



SPINDLE TECHNOLOGY I SYSTEM TECHNOLOGY I DRIVE TECHNOLOGY I SERVICE SOLUTIONS

KESSLER SPINDLELINES

Spindle technology with passion and expertise

The KESSLER milling spindles have a modular design.

Configure your own milling spindle model by specifying the installation position, motor, speed, bearing, lubrication and sensor system — the perfect customized solution for your individual branch and application needs.

KESSLER offers more: We are an internationally successful company with specialist expertise that enables us to provide comprehensive consultation in the design and manufacture of individual components, and project planning of complex systems. We use the very latest technology and analytical processes to test our components under realistic conditions, so that our products help your business to stay flexible and maintain its competitive edge.

Our in-house development division is supported by extensive calculation and analysis skills and covers everything from direct drive technology to the construction of all-in-one systems. Furthermore, optimized production and assembly lines provide the framework for stable processes and the superior quality of our products.

End-to-end precision from the components to the on-site service

Founded in 1923 by Franz Kessler, the company has developed to become the leading supplier of motor spindles as well as directly driven 2-axis heads and rotary tilt tables for the machine tool industry. KESSLER is proud to list many major companies from the mechanical engineering sector amongst its long-standing customers.

With the expertise of almost 100 years, KESSLER is continuously developing and optimising its products. The KESSLER product range serves a wide range of sectors, processes and applications. Close cooperation with our customers remains our key focus. The extensive product range, from hightech spindles, 2-axis heads, rotary and rotary tilt tables to motors and direct drive systems, enables KESSLER to implement customised solutions with speed and flexibility.

As your service partner, service is our matter of trust and reliability. KESSLER has an established global network of technology and service centres.

Masterpieces

KESSLER provides tailor-made spindle technology to suit your needs: Individual, flexible, modular and suitable for all areas of application

 Heavy cutting Aerospace titanium machining Machining of large-scale parts 		₹ 0	(0)	0				НС500	HC600
PC LINE									_
High speedHigh powerHigh accuracy		PC80		PC100			PC400	Mi	
HLINE									
Horizontal installationVery short acceleration and braking times	H80		H100		H200		W Q	Sold Cole	
MTLINE					(and	, ad the ,			
Very short constructionUsed in tilting heads, turning and milling operations	MT80			MT100			MT400	MT500	MT600
V LINE					4	3			
Vertical installationTiltingAllrounder				V100		V200	V400		
Spindle fitting Ø (mm)									
Open cooling housing	170	170		200		230	270	325	395
 Closed with steel sleeve 		180		210		240			
Closed with solid housing			200	230	240		310		

Availability on request

The **HC**LINE is all about:

- 5-axis-cutting
- Use in two-axis heads
- Cutting of difficult to machine materials
- Machining of workpieces with varying geometries

- Use in small and large-scale production
- Optional clamps for turning operations
- Optional measuring of the axial shaft displacement

Milling spindle / HC500

- **Spindle fitting:** Ø 325 mm
- **KESSLER** COOL**MOTION**® motor
- Cooling: Open cooling housing
- O Bearing lubrication: Oil-air

Modular extensions available

- + Choose the most suitable KESSLER COOLMOTION® motor for your needs
- + Sensor monitoring system
 - Vibration sensor
 - Eddy current sensor detects axial shaft displacement
 - Clamping status monitoring
 - Clamping monitoring
 - Temperature sensor PT100
- + Hydraulic clamping
- Bearing preload variable
- + Closed cooling jacket



- + Oil-air lubrication unit
- + Re-greasing unit
- + Direct lubrication on demand





Choose the most suitable $\mathsf{COOL} \pmb{MOTION}^{\scriptscriptstyle{(0)}}$ motor from the list of preferred motors

Model		S 1		S6/40%		S6/25 %		S6 max.		
	Max. speed (rpm)	Torque (Nm)	Power (kW)	Torque (Nm)	Power (kW)	Torque (Nm)	Power (kW)	Torque (Nm)	Power (kW)	
HC500-S6	6,000	800	67	930	67	1,000	67	1,100	67	HSK A100

Milling spindle / HC600

- **Spindle fitting:** Ø 395 mm
- KESSLER COOLMOTION® motor
- Ocoling: Open cooling housing
- O Bearing lubrication: Oil-air

Modular extensions available

- + Choose the most suitable KESSLER COOL MOTION® motor for your needs
- + Sensor monitoring system
 - Vibration sensor
 - Eddy current sensor detects axial shaft displacement
 - Clamping status monitoring
 - Clamping monitoring
 - Temperature sensor PT100
- + Hydraulic clamping
- Bearing preload variable
- + Closed cooling jacket



- + Oil-air lubrication unit
- + Re-greasing unit
- Direct lubrication on demand





Choose the most suitable COOL**MOTION**® motor from the list of preferred motors

	Model		S 1		S6 / 40 %		S6/25 %		S6 max.		
		Max. speed (rpm)	Torque (Nm)	Power (kW)	Torque (Nm)	Power (kW)	Torque (Nm)	Power (kW)	Torque (Nm)	Power (kW)	
I	HC600-S5	5,000	1,200	75	1,350	75	1,500	75	1,600	75	HSK A125*

^{*}Availability on request Not available with Quick Connect Cartridge (QCC)



Operating Worldwide for our Customers



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